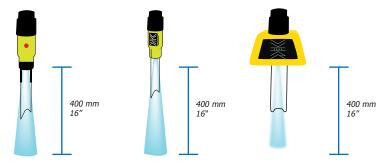
Mini-Line® Grade and Slope Control System PL2005 Quick Guide



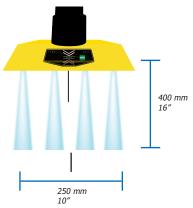
Set Up

When mounting the sensor, make sure that the working height is correct. The distance to the ground must be as shown below.

Ground Mode



Stringline Mode



When the sensor is in stringline mode the **large** display must be lit.

When the sensor is in ground mode the **small** display must be lit.

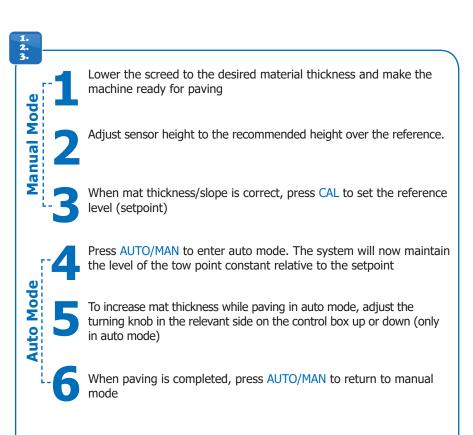
Push the MODE button to switch between the two.

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Important!

- Don't forget to mount the reference bail and check that it is positioned correctly on the sensor
- 2. The working height must be 400mm/16 inches (the distance between the bottom of the sensor and the reference)

Daily Operation



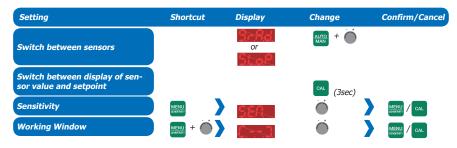
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TECHNOLOGIES PAVING INNOVATION

List of Functions

List of functions available in both auto and manual mode



List of functions in auto mode

Setting	Shortcut	Display	Change	Confirm/Cancel
Adjust setpoint			Ö	
Calibrate sensor value			CAL +	
Switch to manual mode			AUTO MAN	

List of functions in manual mode

Setting	Shortcut	Display	Change	Confirm/Cancel
Manual tow point adjustment				
Set the reference (setpoint)			CAL	
Enter code	AUTO + CAL (left) (right)	<u>CadE</u>	(left)	MENU / CAL
Switch to auto mode			AUTO MAN	

Error Codes

PL2005

Symptom	Probable Cause	Appropriate Action
Flashes when entering auto mode	Setpoint not entered before pressing AUTO	Enter setpoint
E.c. 1	Sensor out of range	Adjust sensor position
S.r.3.	Reference bail damaged or not installed	Check or replace reference bail
E.c. 4	Sensor is faulty	Re-connect main power
	Sensor is out of working window	Check working window
uut.		Check sensor mounting
		Clean up sensor field of view
5.8.5.	No communication between PL2005 and sensor	Check cables and connections

G220 and S298

Symptom	Probable Cause	Appropriate Action
Status LED - Slow flashes (2 short flashes per second)	No problems	
Status LED - Fast flashes	PL2005 missing	Check connection to PL2005
(4 flashes per second, on/off equal amount of time)	Sensor out of range	Adjust sensor position
	G220: Reference bail missing	Install reference bail

G221 og G224

	(Red arrows flash alternately)	Target out of range	Adjust sensor position
	(Red arrows flash simultaneously)	Reference bail missing	Install reference bail
1111	(Green bar and red arrows flash)	No PL2005 connected	Connect PL2005 Check connections
(Red arrow	rs flash alternately)	The sensor has lost sight of the wire. Tow point is locked	Adjust paver direction Adjust sensor position

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